

Rod Rotators Tips

- 1.) Stop pumping unit near its lowest level on down stroke.

Engage brake and electrical safety lockouts

- 2.) Always check the carrier bar to assure it is level (**using a level is recommended**)
A Rod Leveling Plate can be used to help. Always use this if the rotator sits on a pumpoff controller.
- 3.) Use aluminum pilot that comes with rotator to help center the rotator.
- 4.) The actuator handle should be positioned to the left outside edge (as you are looking at the unit). Grease zerk should be facing towards pumping unit.
- 5.) The polished rod clamp should set flush on top of the rotator. The rotator is actuated by the weight of the rod string. (**using a level is recommended to ensure polished rod clamp is setting flush on top of the rod rotator**)
- 6.) The safety beam clamp can be located in numerous areas. The size and style of unit is the main factor. **Some of the Options ; walking beam, Pitman arm or horses head.**
- 7.) Note the spring of the clamp should face down and away from the unit.
- 8.) Attach end of cable with crimped metal yoke to lower hole below end of spring on the beam clamp.
- 9.) Attach adjustable yoke to hole in end of actuator lever of the rotator. Pull actuator lever to horizontal position by hand. Slide cable through shank until no slack is left in cable. Tighten wing nut firmly.

Be sure the cable is NOT rubbing against anything.

The excess cable can be rolled and tied up for future adjustments.

