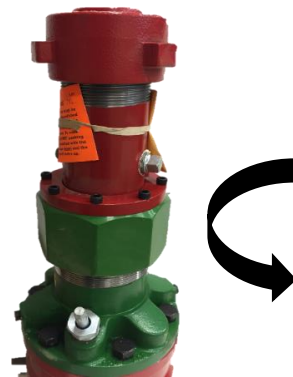


Dome Packing Replacement Instructions

Replacing Packing:

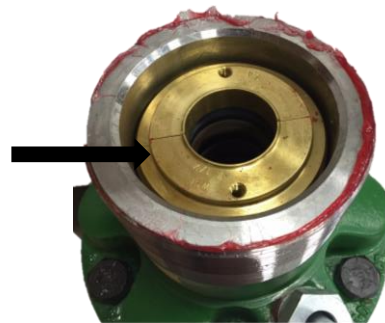
1. Unscrew and remove the BS Cap. (You will most likely need a wrench to loosen top BS Cap)



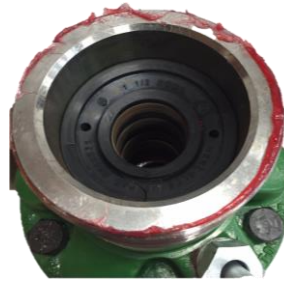
2. Remove the compression ring.



3. Remove brass upper follower.



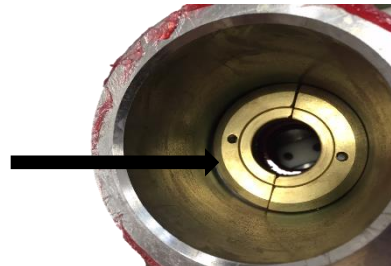
4. Pull the 3 pieces of Dome packing. (WSI recommends using a packing puller to keep from damaging the polish rod and making the process of pulling the packing more efficient.)



5. WSI recommends using a packing puller to keep from damaging the polish rod and making the process of pulling the packing more efficient.



6. Visually inspect the Bottom Follower while in the body and replace in the same manner as the Upper Follower if necessary.



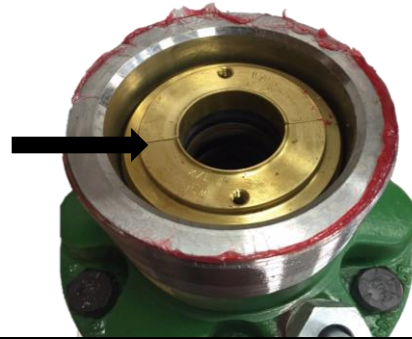
7. Place the new or leave the old Bottom follower back in the body of stuffing box with the cup / bevel end down.



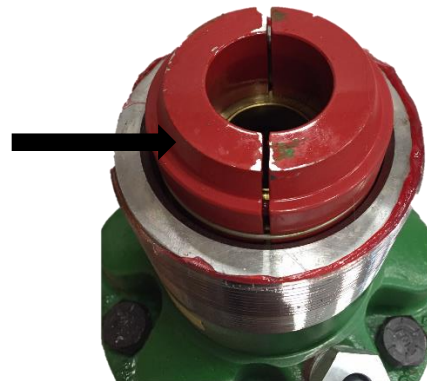
8. The Dome packing is placed in the stuffing box around the polish rod with cups / bevels facing down resting on top of the Bottom Follower. Insert the remaining 2 pieces of packing making sure to alternate the slits / cuts in the packing. Make sure cups / bevels are facing down. (WSI recommends using your normal lubricate for this process, lube the pieces of Dome packing



9. Place the Upper Follower on top of the last piece of Dome packing with the cup / bevels facing up, this is opposite to the how the bottom follower and packing is placed.



10. Place compression ring on top of upper brass follower with bevel / tapered end up.



11. Apply grease on the Body threads and replace the BS Cap tightening to hand tight. Then use wrench to finish tightening the BS cap only turning the BS cap $\frac{1}{8}$ to $\frac{1}{4}$ of a turn at time until you have a slight amount of film on the polish rod.

NOTE: Over tightening of the BS Cap will lead to premature packing wear and will cause the packing to need to be replaced prematurely.

